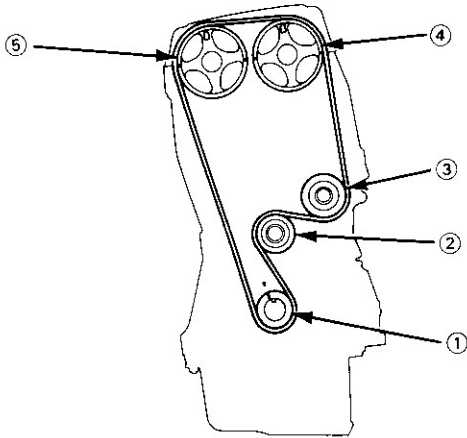


Timing Belt

Installation (cont'd)

3. Install the timing belt tightly in the sequence shown.
① Timing belt drive pulley (crankshaft) → ② Adjusting pulley → ③ Water pump pulley → ④ Intake camshaft pulley → ⑤ Exhaust camshaft pulley.

NOTE: Make sure the timing belt drive pulley and camshaft pulleys are at TDC.

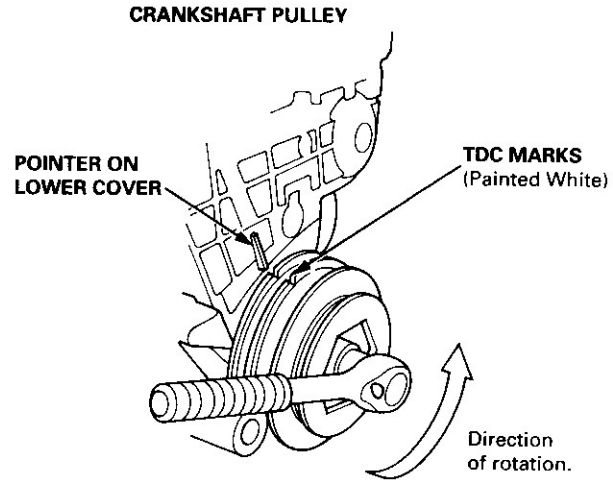


4. Loosen and retighten the adjusting bolt to tension the timing belt.
5. Install the lower cover and middle cover.

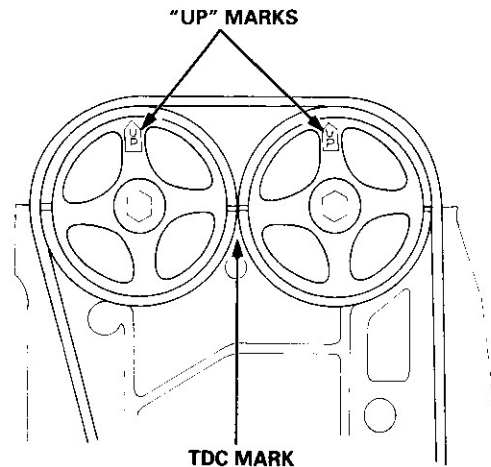
NOTE: Clean the middle and lower covers before installing.

6. Install the crankshaft pulley, then tighten the pulley bolt (see page 6-59).
7. Rotate the crankshaft pulley about five or six turns counterclockwise so that the timing belt positions on the pulleys.
8. Adjust the timing belt tension (see page 6-61).

9. Check that the crankshaft pulley and camshaft pulleys are both at TDC.



CAMSHAFT PULLEY:



10. If the camshaft and crankshaft pulleys are not positioned at TDC, remove the timing belt, adjust the position following the procedure on page 6-63, then reinstall the timing belt.

11. After installation, adjust the tension of each belt.

- See section 23 for alternator belt tension adjustment.
- See section 22 for A/C compressor belt tension adjustment.
- See section 17 for P/S pump belt tension adjustment.