

**INSTALLATION  
INSTRUCTIONS**

Accessory

**REAR SPEAKER  
GRILLE KIT**

Application

**1994 - 95 CIVIC  
3-DOOR**

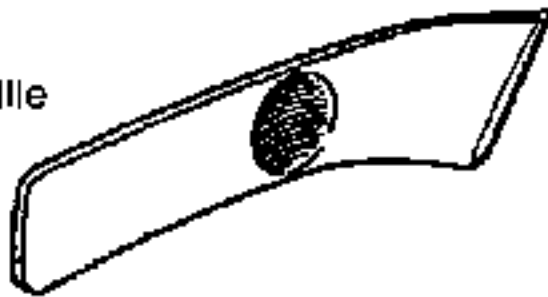
Publications No.

**All 16011-16602**

Issue Date

**AUG 1994****PARTS LIST**

Right speaker grille



Left speaker grille



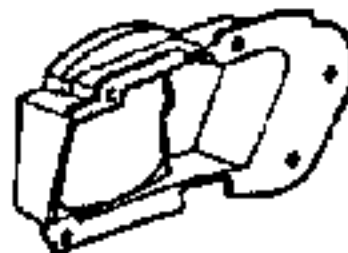
Right bracket



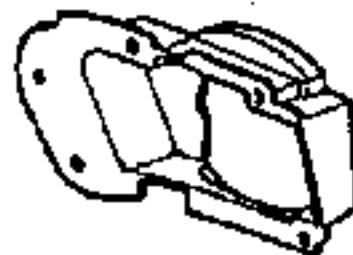


Left bracket



Right seal bracket



Left seal bracket

8 Pan-head screws (4 x 12 mm) 4 Washer-screws (5 mm) 8 Washer-screws (4 mm) 2 Nuts (5 mm) 10 Spring nuts (4 mm) 10 Self-tapping screws (4 mm) **Speaker Kit (sold separately)****P/N: 08A5B-SR0-100**

2 Speakers (5-1/4")



2 Cushion tapes

**TOOLS REQUIRED**

Phillips screwdriver

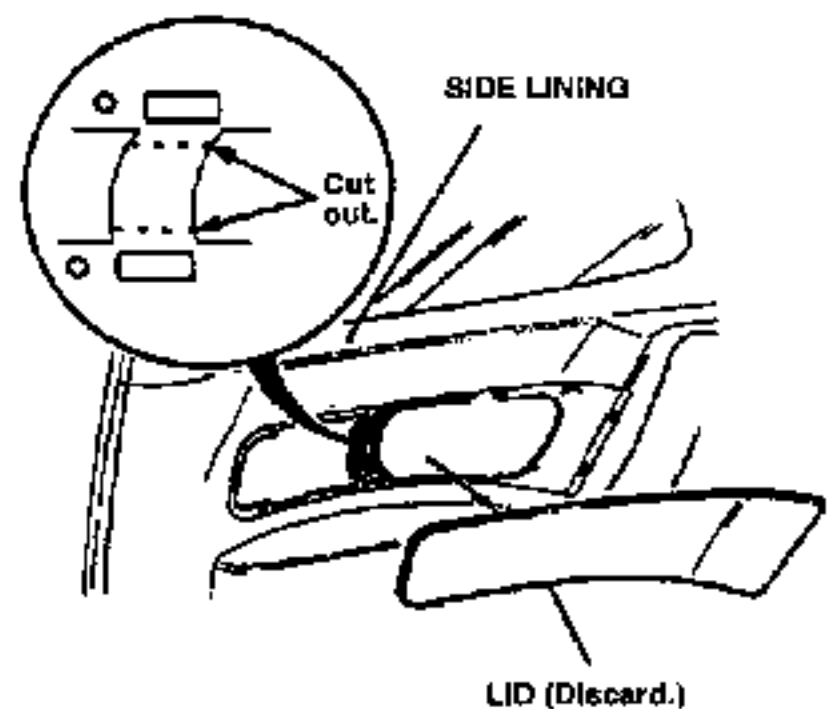
8 mm Open-end wrench

Utility knife

**INSTALLATION****Before You Begin:**

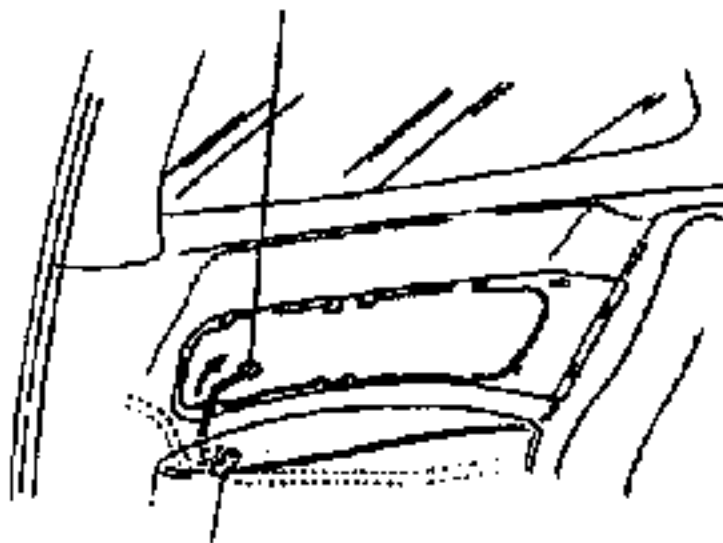
- Have the recommended speakers on hand at the time of installation.

1. Remove the lid from the side lining.
2. Cut out the marked area in the side lining using a utility knife.



3. Locate the connector taped to the car's wire harness. Remove the blue tape to free the connector.

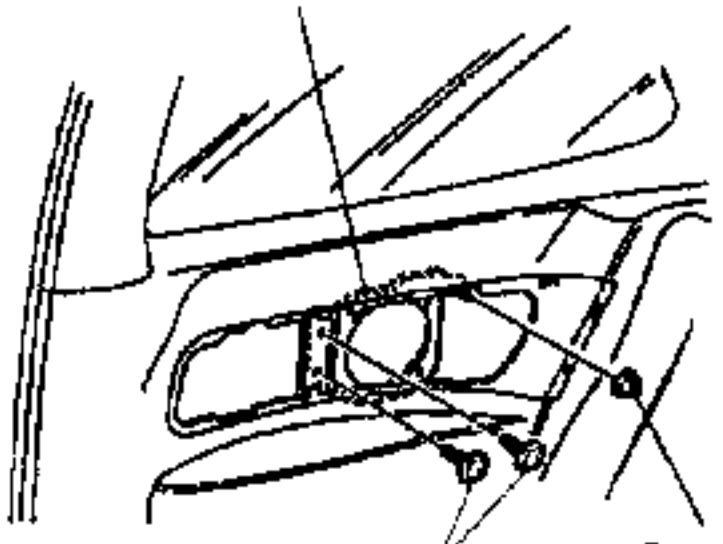
CONNECTOR



BLUE TAPE (Discard.)

4. Position the bracket on the frame body, and install a 5 mm nut and two 5 mm washer-screws.

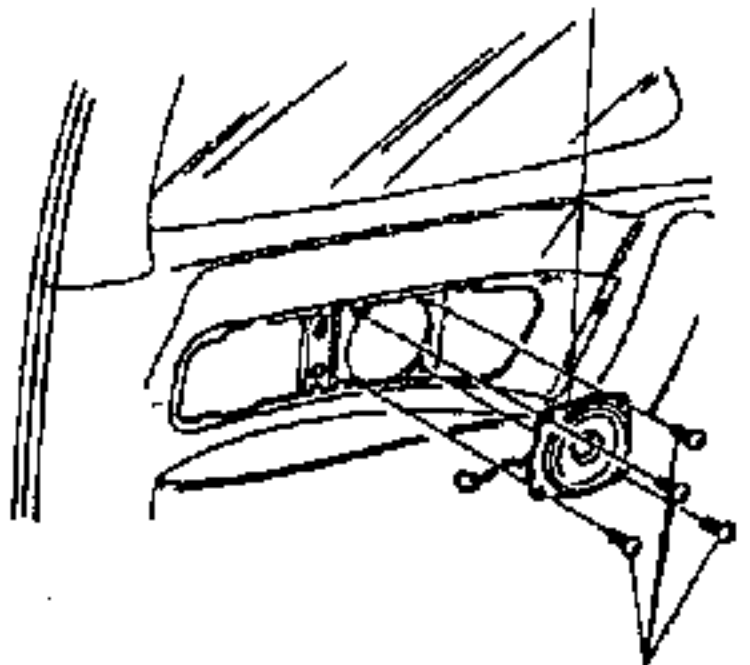
BRACKET



5 mm NUT  
5 mm WASHER-SCREWS

5. Position the 5-1/4" speaker (sold separately) on the bracket, and install four 4 x 12 mm pan-head screws. Tighten the screws securely.

5-1/4" SPEAKER  
(Sold separately.)

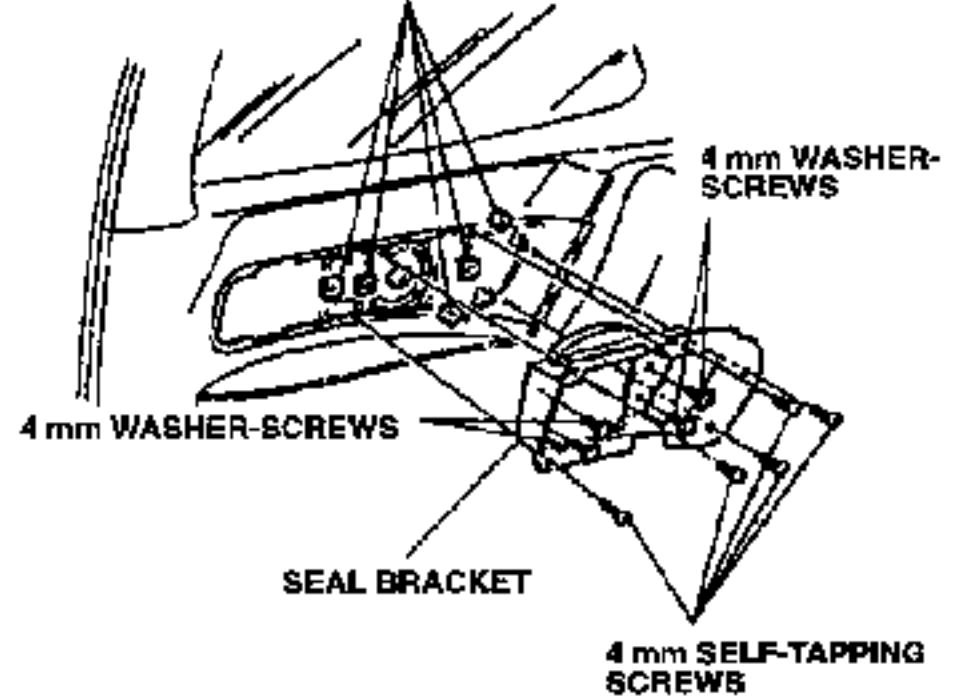


4 mm PAN-HEAD  
SCREWS

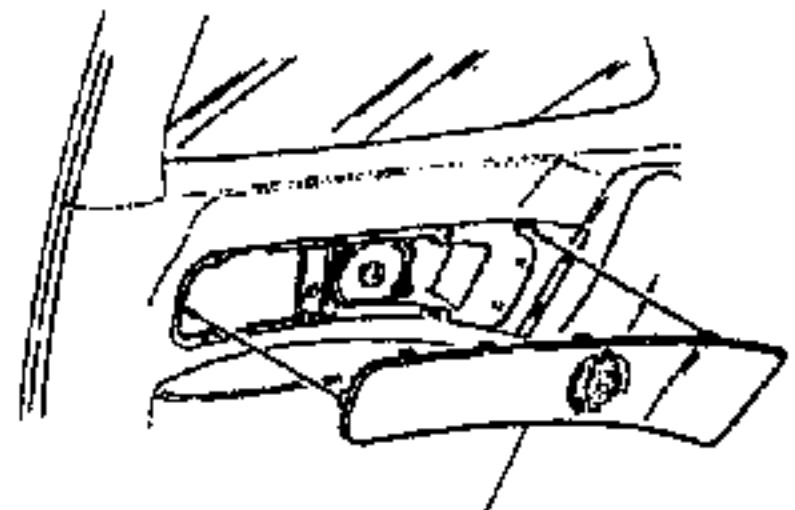
6. Connect the speaker harness to the connector of the car's wire harness; then secure the speaker harness to the body with the cushion tape included in the speaker kit.

7. Install five 4 mm spring nuts; then position the seal bracket on the body frame, and install five 4 mm self-tapping screws and four 4 mm washer-screws.

SPRING NUTS  
(Five places.)



8. Press the speaker grille into position on the side lining.



SPEAKER GRILLE

9. Check that all wire harnesses are routed properly and all connectors are plugged in.

10. Repeat steps 1 through 9 on the other side.