

NEUSPEED®

27mm FRONT ANTI-ROLL BAR 2003-up HONDA ACCORD PART # 15.20.27.2 INSTALLATION INSTRUCTIONS

PARTS LIST:

1 – ANTI-ROLL BAR
2 – BUSHINGS

1 – PKG. SILICONE GREASE

TOOLS REQUIRED:

1 – RATCHET
1 – 3” EXTENSION
1 – 17mm SOCKET
1 – 19mm SOCKET
1 – 14mm SOCKET

1 – 14mm SOCKET
1 – 14mm FLEX SOCKET
1 – 5mm HEX WRENCH
1 – PRYBAR
1 – TORQUE WRENCH



1. Park car on a flat, level surface capable of supporting the vehicle's weight on jack and jack stands.

2. Using the manufacturers recommended lifting point(s), raise front of vehicle and support with jack stands. **NEVER WORK ON A VEHICLE SUPPORTED ONLY WITH A JACK!**



3. Support rear of sub-frame with a jack-screw or floor jack.



4. Remove left and right secondary sub-frame mounting bolts (19mm hex).



5. Remove left rear and right rear sub-frame mounting bolts (17mm hex).



6. Remove left center and right center sub-frame mounting bolts (19mm hex).



7. Slowly lower sub-frame and remove left rear and right rear rubber isolators.



8. Disconnect end links from anti-roll bar by securing stud with 5mm hex key and loosening nut with 14mm wrench. (Left side shown, repeat for right side.)



9. Remove bolts (14mm hex) securing anti-roll bar mounting bracket to sub-frame and remove brackets and bushings. **NOTE: It may be helpful to use a 14mm hex socket and 3" extension to remove the rear mounting bolt as shown. (Right side shown, repeat for left side.)**



10. Remove bar from vehicle. **NOTE: It may be necessary to pry sub-frame to one side to provide enough clearance to remove bar.**



11. Leave protective cover on supplied anti-roll bar and install bar in reverse of removal. Remove protective cover once bar is in position.



12. Using supplied grease, lube inner surface of bushing and install on bar. (Right side shown, repeat for left side)



13. Position bar on end links and install nuts. Torque to 38Nm (28 lbf ft.) (Left side shown, repeat for right side)



14. Install bracket over bushing and torque fasteners to 45 Nm (33 lbf ft.) (Right side shown, repeat for left side)



15. Raise sub-frame and install sub-frame bolt & bracket as shown. Torque bolt with 19mm hex to 93 Nm (69 lbf ft.) and bolt with 17mm hex to 103 Nm (76 lbf ft.) (Left side shown, repeat for right side)



16. Install left center and right center sub-frame mounting bolts (19mm hex). Torque to 93 Nm (69 lbf ft.) (Left side shown, repeat for right side)



17. Installation is now complete.

18. Double-check complete installation and make sure the new anti-roll bar does not interfere with other components. TEST DRIVE CAREFULLY!